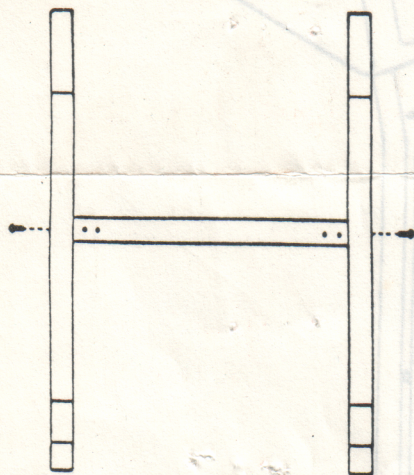


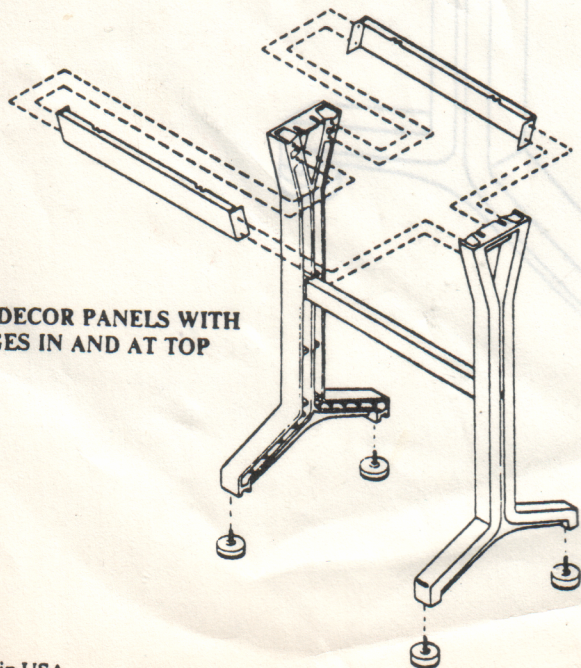
STAND ASSEMBLY PROCEDURE DMP-50 SERIES PLOTTER

1. ATTACH THE LOWER CROSSBAR BRACE TO EACH LEG AND SECURE IT WITH THE TWO 8-32 \times 1" LONG BLACK FLAT HEAD SCREWS.
2. ATTACH THE TWO UPPER DECOR BRACE PANELS BETWEEN THE TWO LEGS OF THE STAND ASSEMBLY AND SECURE THEM USING EIGHT 8-32 \times 1/2" LONG SCREWS AND EIGHT EXTERNAL TOOTH LOCK WASHERS.
3. LOWER THE PLOTTER'S PINCH ROLLER ARMS TO THE PLATEN AND REMOVE THE PEN FROM ITS PEN HOLDER (IF INSTALLED), AND THEN PLACE THE PLOTTER UPSIDE DOWN ON A FLAT SURFACE.
4. LIFT THE STAND ASSEMBLY OFF THE FLOOR, TURN IT UPSIDE DOWN, AND PLACE IT ON THE BOTTOM OF THE PLOTTER. ALIGN THE FOUR SCREW SLOTS IN THE STAND ASSEMBLY WITH THE FOUR SCREW HOLES IN THE BOTTOM OF THE PLOTTER.
5. ALIGN THE HOLES IN THE TWO HARD PLATES WITH THE FOUR SCREW SLOTS ON THE STAND ASSEMBLY AND THE FOUR SCREW HOLES ON THE BOTTOM OF THE PLOTTER. SECURE THE HARD PLATES AND THE STAND ASSEMBLY TO THE BOTTOM OF THE PLOTTER USING FOUR FLAT WASHERS, FOUR EXTERNAL TOOTH LOCK WASHERS, AND FOUR 8-32 \times 3/4" HEX SOCKET HEAD CAP SCREWS.
6. MAKE CERTAIN THAT ALL OF THE SCREWS IN THE STAND ASSEMBLY ARE TIGHT.
7. CAREFULLY LIFT THE PLOTTER AND THE MOUNT ASSEMBLY, ROTATE IT, AND THEN SET IT ON THE FLOOR.
8. THE PAPER GUARD MUST BE ATTACHED TO THE STAND ASSEMBLY WHEN VELLUM IS USED IN THE PLOTTER. TO INSTALL THE PAPER GUARD, SLIP THE TOP BAR OF THE GUARD INTO THE "Y" AREA OF EACH LEG. NEXT, SPREAD THE BOTTOM OF THE GUARD APART AND SLIP IT OVER THE CROSSBAR OF THE MOUNT STAND, AND THEN PUSH THE GUARD DOWN. AN ILLUSTRATION OF THE MOUNT STAND ASSEMBLY WITH THE PAPER GUARD INSTALLED IS SHOWN ON THE BACKSIDE OF THIS INSTRUCTION SHEET.

STEP 1

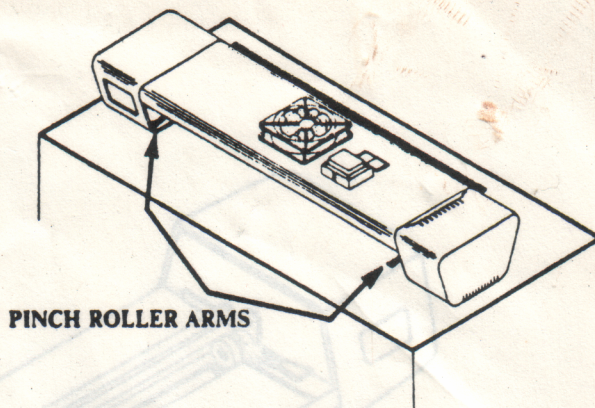


STEP 2



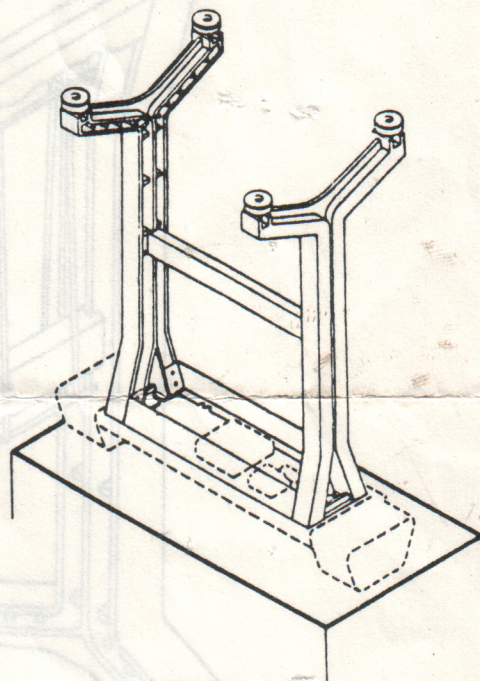
ATTACH DECOR PANELS WITH
FLANGES IN AND AT TOP

STEP 3

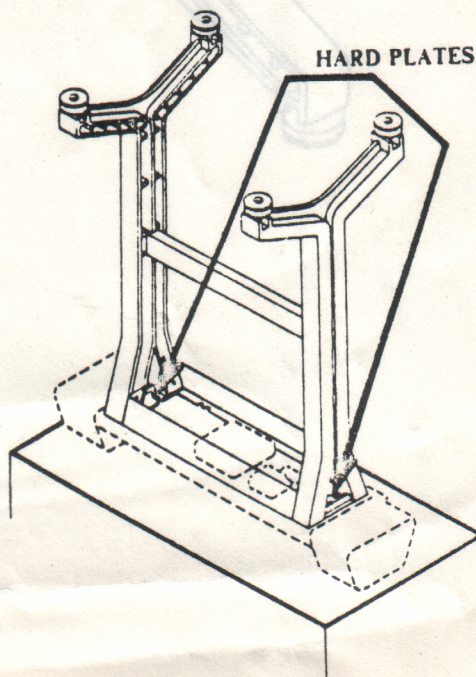


PINCH ROLLER ARMS

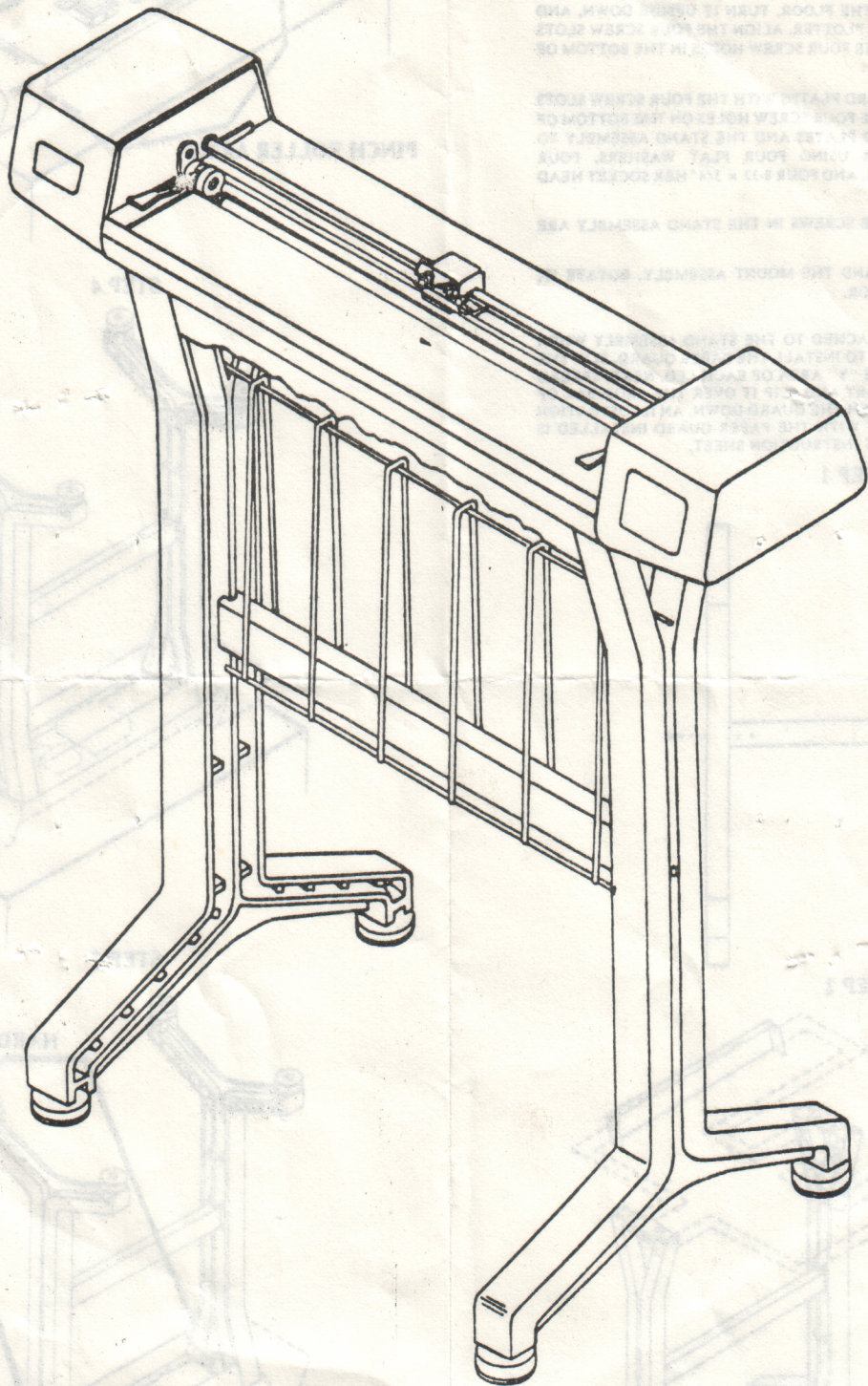
STEP 4



STEP 5



HARD PLATES



STAND ASSEMBLY PROCEDURE DMT-20 SERIES PLOTTER

ATTACH THE FOUR CROSS BRACE TO EACH LEG AND SECURE IT WITH THE LOCKWASHER AND NUT. ATTACH THE TWO LONG BRACE BARS BETWEEN THE TWO LEGS OF THE STAND-ASSEMBLY AND SECURE THEM WITH LOCKWASHERS AND NUTS. EXTERNAL TOOTH LOCK WASHERS.

LOWER THE PLOTTER FROM THE SKID ROLLERS TO THE PLATE AND REMOVE THE PLOTTER FROM ITS SKID ROLLERS. IT IS INSTALLED, AND THEN PLACE THE PLOTTER DOWN ON A FLAT SURFACE.

ATTACH THE STAND ASSEMBLY TO THE FLOOR. TURN IT DOWN, AND PLACE IT ON THE BOTTOM OF THE PLOTTER. ALIGN THE TWO SCREW SLOTS IN THE STAND ASSEMBLY WITH THE FOUR SCREW HOLES IN THE BOTTOM OF THE PLOTTER.

ALIGN THE HOLES IN THE TWO HARD PLATES WITH THE FOUR SCREW SLOTS IN THE STAND ASSEMBLY AND THE FOUR SCREW HOLES ON THE BOTTOM OF THE PLOTTER. SECURE THE HARD PLATES AND THE STAND ASSEMBLY TO THE BOTTOM OF THE PLOTTER USING FOUR PLATE WASHERS, FOUR EXTERNAL TOOTH LOCK WASHERS, AND FOUR 1/2" X 1/4" NUTS. SOCKET HEAD CAP SCREWS.

BEFORE CERTAIN THAT ALL THE SCREWS IN THE STAND ASSEMBLY ARE TIGHT.

CAREFULLY LIFT THE PLOTTER AND THE STAND ASSEMBLY, BRACE IT, AND THEN SET IT ON THE FLOOR.

THE PAPER GUARD MUST BE ATTACHED TO THE STAND ASSEMBLY. IT IS USED IN THE PLOTTER TO INSTANTLY CHANGE THE PAPER SIZE. FOR EACH OF THE GUARD, IT IS USED TO CHANGE THE PAPER SIZE. THE BOTTOM OF THE GUARD MUST BE ATTACHED TO THE STAND ASSEMBLY AND THE PAPER GUARD MUST BE ATTACHED TO THE STAND ASSEMBLY. SHOWN ON THE BACKSIDE OF THIS INSTRUCTION SHEET.

ATTACH DECOR PANELS WITH RANGES IN AND AT TOP